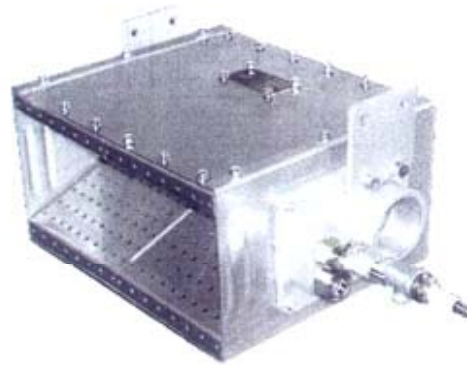
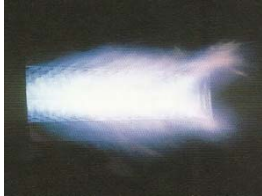




## AIR DRAUGHT GAS BURNER MODULE

### JDC – 20



#### GENERAL INFORMATIONS

The “JDC...” gas burner represents a new concept of direct heating air for industrial process optimizing mixing velocity of warm gases produced by combustion, with process air.

They are properly classified as “head mixing burner”.

For their suitable working, they need low pressure of air and gas.

“Linear” and “cross” models are available; these models, correctly assembled, may represent a never ending variety of adaptable conformation to every conduct shape (size) and every application required.

The basis unit include housing burner with ignition probe, pilot burner and integrated ionization electrode, or UV detection cell.

Three different construction modes are available depending on working process air temperature”

B – Low Working Temp.	T max. (upstream burner)	= 350°C
	T max. (downstream burner)	= 500°C
M – Average Working Temp.	T max. (upstream burner)	= 600°C
	T max. (downstream burner)	= 700°C
A – High Working Temp.	T max. (upstream burner)	= 700°C
	T max. (downstream burner)	= 800°C

Combustion air may be supplied directly from the process or from a blower (depending of installation type). In case that air of combustion is supplied by the process, the burner is called “OPEN-BACK”. Process air must have a minimum oxygen tenor of 17% with a flow speed of 20m/s; the pressure drop in this application is 2.5 mbar. If combustion air is supplied by a blower, burner module will be equipped with a connection flange; in this case low oxygen tenor won't prevent burner to have a good combustion. Anyway in order to have a good thermal distribution, it will be necessary to have process air speed between 10m/s and 20m/s. In order to allow a good firing operation, a straight duct section of about 1m, before and after the burner, should be provided. Burner thermal capacity depends on linear dimensions and may be easily calculated with the help of the following table:

- Straight Module : 233Kw (200,000Kcal/hr)

Turndown rate depends on regulation type as follow:

- Gas/Air regulation (constant combustion ratio) – 10:1
- Gas regulation (constant air flow) – 10:1

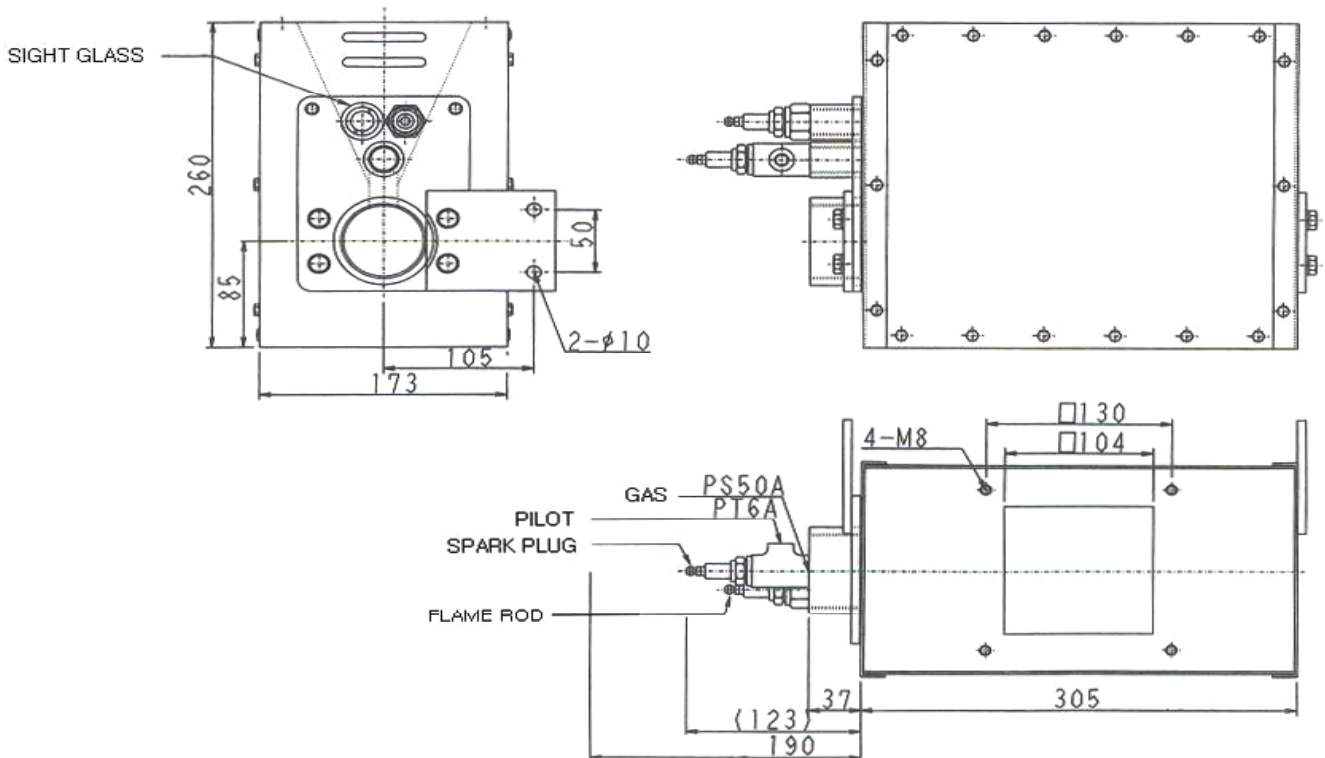
Materials used in burner construction may vary depending on the kind of use it is designed for and are generally made of refractory steel and/or Nickel-Chrome alloys.

#### FEATURES

- Main module direct electrical ignition thanks to electrode:  
or indirect thanks to a pilot incorporated in burner structure.
- Flame detection with ionization electrode or UV cell.
- Standard executions for Methane gas and LPG, other gaseous fuel on request.

## APPLICATIONS

- All types of application in which a large exchange surface between combustion gas and process air is required, and it's necessary a fast and uniform mixing.
- Ceramic, Bricks, Refractory: Intermittent and continuous dryers.
- Surfaces treatment: Painting kilns, enamelling kilns and dryers.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.
- Food: Cereal, fodder and tobacco dryers, roasters.
- Moreover for all those applications in which a gas burner at large regulation and automatic working is required.



## TECHNICAL DATA

MODEL	JDC-20
OUTPUT MAX. (refer to 152 mm)	233 kW (200,000 kcal/h)
MAX.-MIN. RATIO	10 : 1
FUEL	CH <sub>4</sub> /LPG
BURNER MATERIAL	Ni-Cr Alloy
*FLAME LENGTH	1,000 mm
GAS SUPPLY PRESSURE	40 mbar
AIR SUPPLY PRESSURE	10 mbar
MIN. COMBUSTION AIR EXCESS	20 %
**LOAD LOSS	2.5 mbar

The mentioned performance data are described at their maximum power. Pressure showed are guidelines only. Gas pressures are refer to Methane gas.

\* Flame length has conditioned by process air speed (~10m/s) and by the combustion air in excess to 30%.

\*\* The load loss onto burner depend to the process air speed. The load loss indicated are refered to a speed of 10m/s

Performance data and dimensions are guidelines only.

•The descriptions and specifications are subeject to change without notice.

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